# **2.8 STEEL**

Steel is an alloy of iron and iron carbide in which the maximum percentage of carbon is 1.5%



#### Low-Carbon Steel

Low-carbon steel is characterized by a low ratio of carbon to iron. By definition, lowcarbon consists of less than 0.30% of carbon. Also known as mild steel, it costs less to produce than both medium-carbon and high-carbon steel. In addition to its low cost, lowcarbon steel is more pliable, which may improve its effectiveness for certain applications while lowering its effectiveness for other applications.

#### Properties

1.Low hardness and cost.

2. High ductility, toughness, machinability and weldability.

#### **Applications**

1. Steel Frame Buildings.

Chosen for its unique structural **properties**, low carbon steel has good enough strength for building frames in **construction** projects. ...

2. Machinery Parts.

Steel in its most basic form, is a combination of two elements; carbon and iron used in steel Industries.

3. Production of Cookware materials.

4. Pipeline manufacturing Industries.

### Medium-Carbon Steel

Medium-carbon steel has a higher ratio of carbon to iron than low-carbon steel but still less than that of high-carbon steel. While low-carbon steel consists of less than 0.30% carbon, medium-carbon steel contains anywhere from 0.30% to 0.60% carbon. Many automotive parts are made of medium-carbon steel. It's stronger and more durable than low-carbon steel but still offers at least some ductility.

### Properties

- 1. Carbon content in the range of 0.3 0.6%.
- 2. Can be heat treated austenitizing, quenching and then tempering.
- 3. Most often used in tempered condition tempered martensite.
- 4. Medium carbon steels have low hardenability.
- 5. Addition of Cr, Ni, Mo improves the heat treating capacity.
- Heat treated alloys are stronger but have lower ductility.
  Applications
- 1. Used in railway tracks and wheels, gears, crankshafts.

## High-Carbon Steel

High-carbon steel, of course, has the highest ratio of carbon to iron. It consists of more than 0.60% carbon, thereby changing its physical properties. Also known as carbon tool steel, it

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has around 0.61% to 1.5% carbon. With such a high carbon content, high-carbon steel is stronger and harder but less ductile than low-carbon and medium-carbon steel.

## Properties

High carbon steel properties include a very **high strength**, extreme **hardness** and **resistance** to wear, and moderate **ductility**, a measure of a material's **ability** to tolerate being deformed without actually breaking.

# Applications

Common **applications of higher carbon steels** include forging grades, rail **steels**, spring **steels** (both flat rolled and round), pre-stressed concrete, wire rope, tire reinforcement, wear resistant **steels** (plates and forgings), and **high** strength bars.