

## MODERN METHODS OF CONSTRUCTION & MAINTENANCE

### Modern methods of construction Aim

Allowing **heavier trains to run safely and economically.**

At **fast speeds** of improving productivity

providing **better customer service**, etc.,

### Futures in track

- ✓ Using of rail weights 52Kg/m and 60Kg/m
- ✓ Use of wear resistance and increase the life of rails
- ✓ Use of curved switches 1 in 16 and 1 in 20 type may be used for smooth arrival at yards.
- ✓ Use of pre-stressed concrete sleepers
- ✓ Use of long welded rail

### Machineries used in modern constructions

1. *Ballast cleaning machines*
2. *Temping machines*
3. *Catnery inspection and maintenance car*
4. *Geo-textiles*
5. *Non-Ballast track*
6. *Construction of ballast-less track*

### Track recording machineries

1. *Track recording trolley*
2. *Track recording cum research car*
3. *Oscillograph car*
4. *Ultrasonic rail – flow detector*
5. *Halleck track recorder*
6. *Portable accelerometer*

## Modern methods of maintenance

The following are the main modern methods of track maintenance

1. Mechanized Maintenance or Mechanical Tamping
2. Measured Shovel Packing
3. Directed Track Maintenance

### 1. Mechanised maintenance

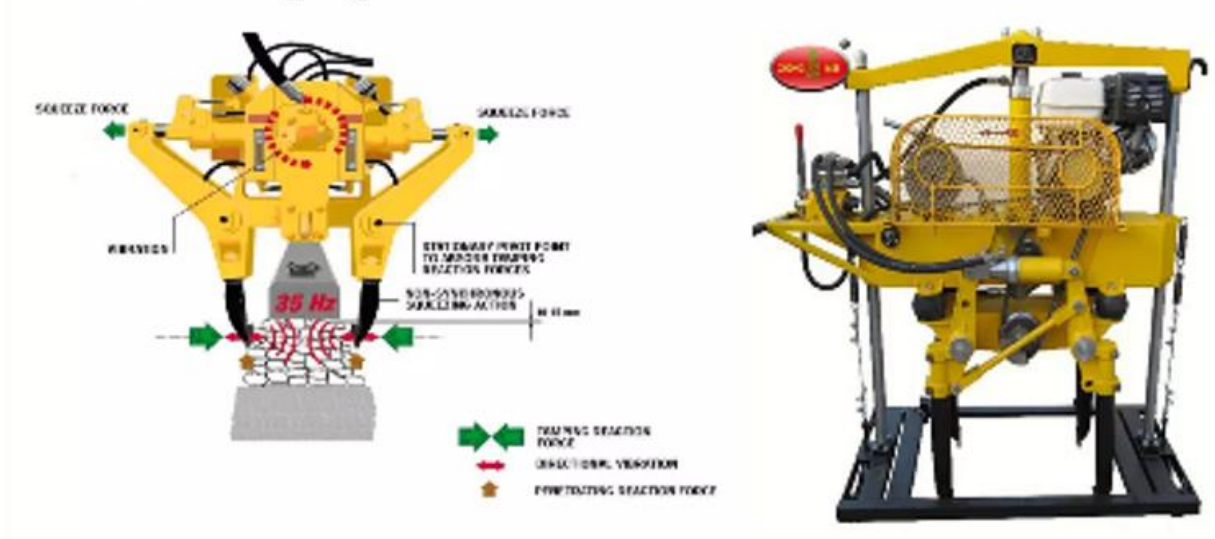
✓ It makes use of track machines namely tampers for **day to day track maintenance**

✓ This method is **relatively more effective, economical, and efficient to cater the needs of high speed and heavier axle loads.**

### Methods of Mechanical Tamping

- ☐ Off-Track Tamping
- ☐ On-Track Tamping

### Off-Track Tamping



### Off-Track Tamping

✓ Off-track tampers which are **portable & can be taken off the track within a short period of time** are used.

✓ They **work in pairs from opposite sides of the sleepers** diagonally under the rail seat to ensure maximum consolidation of the ballast.

✓ It requires **no blocking of the traffic**

### Demerits

- ✓ Maintenance of tampers is difficult
- ✓ High standard of maintains cannot be achieved
- ✓ Intensive supervision is needed
- ✓ Transportation of tampers with power unit is difficult



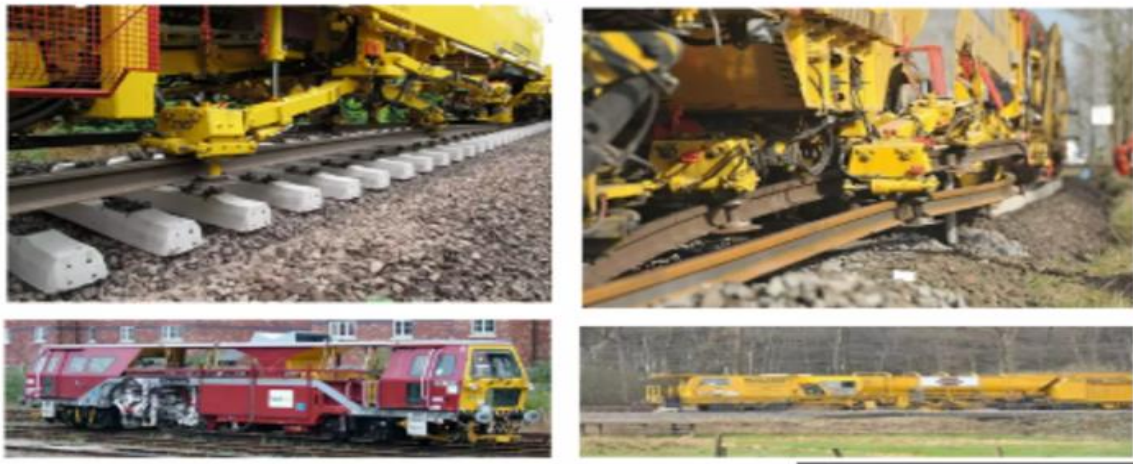
### Types of Off-Track Tampers

1. Self-contained
  - ☐ Percussion type
  - ☐ Vibratory type
2. Off-track tampers worked from a common power unit

### On-Track Tampers

- ✓ On-track tampers which are **self-propelled vehicles** are used to tamp the sleepers automatically through various controls provided in the operator's cabin
- ✓ These are **superior to off-track tampers** in respect of control, efficiency, quality of work and retention of tamping.
- ✓ Automatic aligning, lifting, cross and longitudinal leveling and packing are simultaneously possible

### On-Track Tampers



### 2. Measured Shovel Packing

In this method, the track defects like **unevenness and voids**, are accurately measured, the track is lifted by means of jacks and **measured quantities of small broken stone chippings** are placed under the sleeper, to bring the track to the predetermined level.

### Merits

- ✓ No traffic block is needed for carrying out maintenance job
- ✓ More output
- ✓ Less materials are needed
- ✓ Packing retentively of fish joined sleepers are more
- ✓ Less tedious

### Demerits

- ✓ Suitable for **only flat bottom sleepers like wooden & concrete.**
- ✓ Special sized stone chipping may not be readily available.
- ✓ Even for daily maintenance skilled labour is needed.
- ✓ Cannot be used for newly screened track.

### Equipments used for M.S.P

- |                   |                    |                   |
|-------------------|--------------------|-------------------|
| 1. Dansometer     | 2. Canne-a-boule   | 3. Fleximeter     |
| 4. Viseur & Mire  | 5. Gauge-cum-level | 6. Lifting shovel |
| 7. Packing shovel | 8. Dosing shovel   | 9. Measuring can  |

### Applications of M.S.P

- ✓ Maintenance of flat bottom wooden sleepers.
- ✓ Packing of joint wooden sleepers in metal sleeper track.
- ✓ Through packing of turnouts.
- ✓ Dehogging of the hogged rail ends.



### 3. Directed track maintenance (D.T.M)

- ✓ It is a method to maintain the track as **directed by day-to-day requirements but not as prescribed routine.**
- ✓ It is **also called Track Maintenance System or TMS**

#### It consists of 3 stages:

- ✓ Proper **identification of defects** in track geometry **by means of measuring and recording devices**
- ✓ **Rectification of these defects** only at indicated locations in order to maintain the track to **predetermined standards**
- ✓ Checking the quality of work and output by the supervisor in charge of maintenance

***Objectives of D.T.M***

- ✓To maintain the track to a **high standard of maintenance** as per the prescribed tolerances
- ✓To achieve **economy in maintenance** by avoiding unnecessary work involving men and materials

***Procedure for D.T.M***

1. Identification of defects
2. Record of observation
3. Rectification of defects
4. Record of maintenance work
5. Quality of control

