#### OFD 355 FOOD SAFETY AND QUALITY REGULATIONS

### **1.2 FOOD ADULTERATION (COMMON ADULTERANTS)**

### 1. Adulterants in Milk and Dairy Products:

Water: Dilution of milk with water to increase volume.

Starch or Flour: Added to increase thickness or viscosity.

Urea: Used to increase the protein content on adulteration tests.

Vegetable oil: Added to milk to increase fat content.

# 2. Adulterants in Spices:

Artificial Colorants: Added to improve appearance.

Chalk Powder: Added to increase weight.

Brick Powder: Added to increase weight and bulk.

# 3. Adulterants in Edible Oils:

Argemone Oil: Added to mustard oil, posing serious health risks.

Palm Oil or Cottonseed Oil: Mixed with cheaper oils to increase volume.

Mineral Oil: Added to increase viscosity and weight.

# 4. Adulterants in Cereals and Grains:

Ergot: Fungus contaminant in grains, particularly rye, causing toxic effects.

Sand and Stones: Added to increase weight.

Insect Infestations: Insects and their residues found in stored grains.

# 5. Adulterants in Fruits and Vegetables:

Artificial Ripeners: Used to hasten ripening, such as calcium carbide.

Wax Coatings: Applied to fruits to enhance appearance.

### 6. Adulterants in Beverages:

Methanol: Added to alcoholic beverages, causing toxicity.

Non-Permitted Colorants and Flavors: Added to enhance appearance and taste.

### 7. Miscellaneous Adulterants:

Formalin: Added to fish and meat to prevent decomposition.

Lead Chromate: Added to turmeric powder to enhance color.

# FOOD ADDITIVES (FUNCTIONAL ROLE, SAFETY ISSUES)

# **Functional Roles of Food Additives:**

**1.Preservatives:** 

**Role:** Extend shelf-life by inhibiting microbial growth, oxidation, or enzymatic reactions.

Examples: Sodium benzoate, sorbic acid, nitrites (used in cured meats).

**Safety Issues**: Some preservatives can cause allergic reactions or have potential carcinogenic effects in high doses.

# 2.Antioxidants:

**Role:** Prevent oxidation of fats and oils, thereby extending product shelf-life and maintaining flavor.

Examples: Vitamin C (ascorbic acid), tocopherols (vitamin E), BHA, BHT.

**Safety Issues**: BHA and BHT have been linked to potential carcinogenic effects, although considered safe in low doses by regulatory bodies.

### **3.Flavor Enhancers:**

**Role:** Enhance or modify the flavor profile of foods.

**Examples:** Monosodium glutamate (MSG), disodium inosinate, disodium guanylate.

**Safety Issues**: MSG can cause adverse reactions such as headaches or nausea in sensitive individuals, though it's generally recognized as safe by regulatory agencies when used within recommended limits.

#### **4.Colorants:**

Role: Enhance or restore the color of food products.

**Examples:** Artificial colors (e.g., tartrazine, sunset yellow), natural colors (e.g., beta-carotene, beetroot extract).

**Safety Issues**: Some artificial colors have been associated with hyperactivity in children and allergic reactions in sensitive individuals. Natural colors are generally considered safer.

#### 5. Emulsifiers and Stabilizers:

Role: Maintain uniformity of texture and prevent separation in food products.

Examples: Lecithin, carrageenan, xanthan gum.

**Safety Issues**: Generally considered safe, but high consumption of some emulsifiers may disrupt gut microbiota balance.

#### **6.Sweeteners:**

**Role**: Provide sweetness with fewer calories than sugar or enhance sweetness of foods.

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**Examples**: Aspartame, sucralose, stevia.

**Safety Issues**: Controversies exist over artificial sweeteners like aspartame, with concerns about potential links to cancer and neurological effects, although regulatory agencies generally deem them safe in recommended doses.

Food Packaging & labeling

### **1.Importance of Food Packaging:**

**Protection**: Packaging protects food from physical, chemical, and biological damage during storage, transportation, and distribution.

**Preservation**: It helps extend shelf-life by preventing spoilage, maintaining freshness, and controlling exposure to light, moisture, and air.

**Convenience**: Packaging facilitates handling, portioning, and storage for consumers, enhancing convenience and usability.

**Information**: Packaging provides essential information about the product, including ingredients, nutritional content, allergens, and storage instructions.

#### 2.Components of Food Packaging:

**Primary Packaging**: Directly in contact with the food product (e.g., cans, bottles, pouches).

**Secondary Packaging**: Outer packaging that groups primary packages (e.g., cartons, boxes).

**Tertiary Packaging**: Bulk packaging used for transportation and handling (e.g., pallets, shipping containers).

### **3.Key Functions of Food Labeling:**

Identification: Clearly identifies the product and brand.

**Ingredients**: Lists all ingredients used in the product, often in descending order by weight.

**Nutrition Information**: Provides nutritional content per serving size, including calories, fats, carbohydrates, proteins, vitamins, and minerals.

Allergens: Clearly identifies common allergens (e.g., nuts, dairy, gluten) present in the product.

Net Weight/Volume: Indicates the quantity of the product inside the package.

**Storage Instructions**: Advises on optimal storage conditions (e.g., refrigeration, ambient temperature).

Country of Origin: Indicates where the product was manufactured or sourced.

**Expiration Date/Best Before Date**: Provides guidance on the shelf-life and freshness of the product.

### 4. Regulations and Guidelines:

**FDA** (U.S. Food and Drug Administration): Regulates food labeling in the United States, ensuring compliance with the Food, Drug, and Cosmetic Act (FD&C Act) and Fair Packaging and Labeling Act (FPLA).

**EU Regulations**: Governed by the European Food Safety Authority (EFSA) and European Union regulations, ensuring food safety and accurate labeling across member states.

**Codex Alimentarius**: International food standards set by the Codex Alimentarius Commission, which provides guidelines on food labeling, additives, and packaging.

#### **5.**Considerations for Effective Packaging and Labeling:

**Clear and Legible**: Labels should be easy to read and understand, using appropriate font sizes and colors.

Accurate and Honest: Information should be truthful and not misleading, meeting regulatory standards for claims (e.g., "organic," "low fat").

**Functionality**: Packaging should be functional for the intended use (e.g., easy-open, resalable), and suitable for the product's characteristics (e.g., moisture barrier for dry goods, oxygen barrier for perishable items).

**Safety**: Packaging materials should be safe and suitable for contact with food, preventing contamination or transfer of harmful substances.

**Environmental Impact**: Consideration should be given to the environmental sustainability of packaging materials, promoting recyclability, biodegradability, or use of renewable resources where possible.

**Innovation**: Embrace innovation in packaging technologies to improve shelf-life, reduce food waste, and enhance consumer convenience.