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## **CAI 335 : SOLAR AND WIND ENERGY SYSTEMS**

### **UNIT 4**

#### **WINDMILL DESIGN AND APPLICATIONS**

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## Wheeling and Banking in Wind Energy Systems

**Wheeling** and **banking** are important concepts used in the management and distribution of electricity, especially when it comes to renewable energy systems such as wind energy. Both terms relate to the process of transporting electricity from a power generation source (like a wind farm) to consumers, often across different regions or grids. These mechanisms allow for greater flexibility in how electricity is generated and consumed, especially in scenarios where the generation of energy (like wind) is intermittent or located far from the point of use.

### *1. Wheeling in Wind Energy Systems*

**Wheeling** refers to the process of transmitting electricity from the point of generation (for example, a wind farm) to the point of consumption (e.g., industries, commercial users, or a local grid) via transmission lines that are operated by a utility or independent transmission system operator (TSO). Essentially, it's the act of transporting electricity through third-party transmission networks.

The **wheeling** of power involves the following key components:

- **Transmission Infrastructure:** The electricity generated by wind farms is transmitted via high-voltage transmission lines, which are often owned and operated by utilities. These lines connect the wind farm to the main grid, which distributes electricity across different regions.
- **Grid Connectivity:** In many cases, wind farms are connected to a larger electrical grid through a utility's transmission system. Wheeling ensures that the power generated by the wind farm can flow from the generation point to the grid, and subsequently to the final consumer.
- **Wheeling Charges:** The transmission system operator usually charges a fee for the use of their transmission lines. This fee is known as the "wheeling charge." It compensates the operator for the cost of maintaining and upgrading the transmission infrastructure. These charges can vary depending on distance, capacity, and other grid considerations.
- **Cross-Border Wheeling:** In some cases, electricity generated by wind farms is wheeled across state or national borders to areas with a higher demand for power. This is common in large-scale wind farms located in rural areas or offshore locations, where the generated electricity needs to be delivered to urban or industrial centers.

### **Benefits of Wheeling:**

- **Access to Broader Markets:** Wind energy producers can access wider markets, allowing them to sell their electricity to consumers far from the generation site.
- **Optimized Use of Renewable Energy:** It allows wind farms, which are often located in regions with abundant wind resources (e.g., coastal or remote areas), to supply power to areas that do not have adequate wind resources.
- **Grid Stability:** By enabling energy to be transported from different regions, wheeling can contribute to overall grid stability, ensuring that power supply matches demand.

## 2. Banking in Wind Energy Systems

**Banking**, in the context of wind energy, refers to the practice of storing excess energy produced by wind turbines during periods of low demand and using it later when demand is higher, or when wind generation is lower. It is essentially a form of energy storage or "time-shifting," where energy is "stored" in the grid and drawn from it when required.

Banking involves the following key concepts:

- **Energy Bank:** This term refers to a conceptual or operational system where the generated electricity is stored temporarily in the grid. The grid, acting as a storage medium, allows wind farm operators to "bank" their excess power for later use. This is beneficial in the case of intermittent power generation like wind, where production fluctuates with wind speeds.
- **Grid as a Bank:** In some regions, utilities allow wind farm operators to send excess energy into the grid during periods of high generation (e.g., when winds are strong and electricity demand is low). Later, when the wind slows and power generation drops, the operator can draw back the stored energy from the grid.
- **Banking Periods:** The period for banking typically lasts for a set period (e.g., one day, one week, or one month), depending on local grid regulations. This allows for flexibility in wind energy use, ensuring that it isn't wasted when it's produced in surplus.
- **Banking Charges:** In some cases, utilities charge a fee for storing energy in the grid, though this is often less common. The charges cover the cost of maintaining the infrastructure and the flexibility provided by the utility in managing fluctuations in power demand and supply.

### Benefits of Banking:

- **Enhanced Grid Stability:** Banking allows for better grid management, helping to balance supply and demand, especially when renewable generation like wind is inconsistent.
  - **Avoids Waste:** Wind farms can avoid wasting energy by banking the surplus power instead of curtailing it when wind conditions exceed the needs of the local grid.
  - **Cost-Efficient:** For wind energy operators, banking offers an opportunity to store excess energy without the need for expensive battery storage systems. It can help optimize revenues by making sure that the energy generated is used at the time when it's most needed.
  - **Reduced Curtailment:** Banking helps to reduce the curtailment of wind power. When the grid is saturated with electricity, wind farms may be asked to reduce generation, leading to energy waste. With banking, this energy can be stored and retrieved later when needed.
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### 3. The Relationship Between Wheeling and Banking

Wheeling and banking are closely related because they both focus on making wind energy more accessible and ensuring that it is effectively utilized.

- **Wheeling** focuses on the transportation of energy across grids, often across long distances. It ensures that the wind-generated electricity reaches the end consumer or a larger grid where it is needed.
- **Banking** allows for the storage of excess energy produced during favorable wind conditions for later use when wind speeds drop or when electricity demand peaks.

Both systems help optimize the use of wind energy, mitigate the impacts of intermittency, and ensure that renewable energy can be a reliable part of the energy mix.

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### 4. Real-World Application of Wheeling and Banking in Wind Energy

In practice, wheeling and banking are used in various ways, depending on the region's energy infrastructure, grid regulations, and policies related to renewable energy.

- **India:** In India, the concept of **wind energy banking** is common in some states. Wind energy producers can bank their excess energy with the utility and use it at a later time, helping to mitigate fluctuations in wind energy generation. For example, wind energy producers in states like Tamil Nadu can bank power during the monsoon season, which has abundant winds, and withdraw it during drier months when winds are weaker.
  - **United States:** In the U.S., the **wheeling** of wind energy is common in regions like the Midwest, where wind farms generate large amounts of electricity but are far from urban areas where demand is higher. Wind energy is often wheeled over long distances using the high-voltage transmission system to reach population centers. Additionally, **banking** of energy can be used when wind energy producers enter into agreements with utilities to store excess energy for later use.
  - **Europe:** In countries like Germany and Denmark, wind farms are integrated into the national grid, allowing for both **wheeling** and **banking**. The grid acts as a buffer for intermittent renewable sources, helping stabilize the supply-demand balance.
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### 5. Challenges in Wheeling and Banking

While both wheeling and banking have significant benefits, there are challenges to their implementation:

- **Regulatory Hurdles:** The rules governing wheeling and banking vary from one jurisdiction to another, and regulations can be complex. For example, some regions may

have strict limits on how much power can be banked or wheeled, and in some cases, it can be difficult for wind energy producers to negotiate fair wheeling or banking rates.

- **Transmission Constraints:** Wheeling power across long distances requires adequate transmission infrastructure. In some areas, the grid may not be capable of handling large volumes of power or transmitting it efficiently over long distances, leading to bottlenecks and power losses.
  - **Cost:** While banking avoids the need for expensive storage technologies, the costs of wheeling (such as transmission charges) can still be significant, and they can impact the economics of wind power, especially for small producers.
  - **Grid Stability and Integration:** Large-scale banking or wheeling can place additional strain on the grid, requiring robust grid management systems to ensure stability and prevent overloads, particularly when large amounts of wind energy are being banked or transported.
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## Conclusion

Wheeling and banking are essential mechanisms in the wind energy system that help maximize the value of wind power. **Wheeling** ensures that wind-generated electricity can be transmitted efficiently across grids to meet demand, even if the wind farm is located far from the consumer. **Banking** provides a way to store excess energy during periods of high generation and retrieve it when needed, thus helping to balance intermittent power generation with continuous demand. Together, they make wind energy more flexible, efficient, and integrated into the broader energy system, helping to ensure that renewable energy is both reliable and cost-effective. However, these mechanisms require careful grid management, regulatory clarity, and appropriate infrastructure to function effectively.

## Testing and Certification Procedures in Wind Energy Systems

The process of **testing and certification** in wind energy systems is crucial to ensure that wind turbines, their components, and entire wind energy systems are safe, efficient, reliable, and meet both regulatory standards and performance expectations. These procedures cover a range of activities from prototype testing to compliance with international standards, and they help guarantee the turbine's performance, durability, and environmental compatibility.

### *1. Importance of Testing and Certification in Wind Energy Systems*

- **Safety:** Wind turbines operate in harsh conditions, often in remote or offshore locations. Testing ensures that turbines can withstand extreme weather conditions, high winds, and operational stresses while maintaining safety standards.
- **Performance:** Testing verifies that turbines perform as expected in real-world conditions and meet the required energy generation output under varying wind speeds.

- **Reliability:** Long-term operational reliability is crucial for wind turbines, which are typically designed for 20–30 years of service. Testing ensures that they will continue to perform effectively throughout their lifespan.
  - **Compliance:** Regulatory authorities and certification bodies require wind turbines to meet national and international standards. Testing and certification help manufacturers demonstrate compliance with these standards.
  - **Marketability:** Certification provides assurance to potential customers and investors that the wind turbines are high-quality, reliable, and safe.
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## 2. Types of Testing in Wind Energy Systems

Testing in wind energy systems typically falls into several categories, including **prototype testing**, **type certification**, **component testing**, and **operational performance testing**. Each type of test serves a specific purpose in ensuring the wind turbine's readiness for the market.

### *a) Prototype Testing*

**Prototype testing** is a critical phase where new wind turbine designs are put through rigorous field tests to evaluate their performance, efficiency, and ability to operate in real-world conditions. This testing typically happens before a turbine design is certified for mass production.

- **Aerodynamic Testing:** This tests the turbine blades' ability to convert wind energy into mechanical energy. Blade testing includes analysis of airflow dynamics, noise levels, and structural integrity under various wind conditions.
- **Structural Testing:** This involves assessing the strength and durability of turbine components such as the tower, nacelle, rotor, and blade. Prototypes undergo tests to simulate long-term wear and tear, extreme weather, and operational stresses.
- **Control System Testing:** The wind turbine's control systems, including sensors, actuators, and safety mechanisms, are tested to ensure they function correctly under different operating conditions.
- **Fatigue and Load Testing:** These tests are done to simulate long-term usage. Wind turbines operate under varying loads due to changing wind speeds, so they must be able to withstand repeated stresses over time.

### *b) Type Certification Testing*

**Type certification** is the process in which a wind turbine design is evaluated and approved by an independent third-party certification body. This certification confirms that the wind turbine conforms to specific standards and regulatory requirements, ensuring the design's safety, performance, and environmental compatibility.

- **International Standards:** Certification typically follows international standards set by organizations such as the **International Electrotechnical Commission (IEC)**, **International Organization for Standardization (ISO)**, and national standards.
  - **IEC 61400-1:** This is the main international standard for wind turbines, which outlines the design requirements, testing procedures, and performance criteria for wind turbine safety and performance.
  - **IEC 61400-22:** This standard focuses on the certification process for wind turbines and covers procedures, documentation, and compliance with quality management systems.
  - **ISO 9001:** This is a general quality management standard that some manufacturers must comply with to assure that their processes meet industry standards.
- **Performance Verification:** During type certification, turbines are subjected to tests that verify their energy production, control systems, mechanical reliability, and behavior under different wind conditions. A specific **power curve** is tested and validated to ensure that turbines can generate the expected power output across different wind speeds.
- **Safety and Compliance:** Type certification testing also involves assessing compliance with safety standards, including fire resistance, lightning protection, mechanical failures, and other hazards that could affect the turbine or surrounding environment.

#### *c) Component Testing*

In addition to testing the entire wind turbine, individual components undergo rigorous testing to ensure each part's durability and performance. Key components tested include:

- **Blades:** Blades undergo both laboratory testing (such as static and dynamic load testing) and field testing to simulate wear over time. The aerodynamic properties of blades are critical, and advanced simulations combined with physical testing help ensure efficiency.
- **Gearbox:** The gearbox is one of the most critical and stressed parts of a wind turbine. It must be able to handle high torque and constant stress. Gearbox testing evaluates factors such as efficiency, noise, lubrication, and durability.
- **Generators:** Wind turbines use either synchronous or asynchronous generators to convert mechanical energy into electrical energy. These components are tested for efficiency, stability, and electrical output.
- **Control Systems:** The control systems (including the yaw and pitch control systems) are tested to ensure they respond properly to varying wind conditions and maintain optimal turbine performance.

#### *d) Environmental and Noise Testing*

Wind turbines are tested for their impact on the environment, including:

- **Noise Testing:** Wind turbines must meet specific noise limits to minimize disturbance to local communities. Testing is done to measure the noise produced at different wind speeds and distances from the turbine.

- **Environmental Impact:** The installation of wind turbines is evaluated for its effects on wildlife (especially birds and bats), local ecosystems, and the visual landscape. Environmental assessments are usually carried out alongside testing.
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### 3. Certification Bodies and Standards

Wind turbines must meet several standards set by national and international bodies before they can be sold commercially. These bodies provide certification and verification services to ensure compliance with regulatory and safety standards.

#### *Key Certification Bodies:*

- **DNV GL (Det Norske Veritas):** A leading global quality assurance and risk management company that provides type certification services for wind turbines.
- **TÜV Rheinland:** A global testing, inspection, and certification body offering certification services for wind turbines, including safety and environmental performance.
- **Germanischer Lloyd (GL):** A well-known certification organization for the renewable energy sector, offering services such as wind turbine certification.
- **UL (Underwriters Laboratories):** An independent safety certification organization that also certifies wind turbines in accordance with international safety and performance standards.
- **Bureau Veritas:** A global leader in testing and certification that provides a wide range of services to the wind energy sector.

#### *Key Standards for Wind Energy Certification:*

- **IEC 61400-1:** Wind turbine design and safety.
  - **IEC 61400-22:** Certification procedures for wind turbines.
  - **IEC 61400-12-1:** Measurement and evaluation of the performance of wind turbines, particularly the power curve.
  - **ISO 14001:** Environmental management systems.
  - **ISO 9001:** Quality management standards for production processes.
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### 4. Testing and Certification Procedure Workflow

The testing and certification process generally follows a systematic procedure that includes several stages:



#### *a) Design Review and Documentation*

- The wind turbine manufacturer submits detailed documentation of the design, engineering, and safety features of the turbine, including compliance with relevant standards.
- The certification body reviews the design and specifications to ensure they meet safety and performance criteria.

#### *b) Prototype Testing*

- Once the turbine design has been reviewed, prototype testing begins. The prototype is evaluated under various test conditions, including wind conditions, mechanical stresses, and environmental factors.
- Test data is collected, analyzed, and compared to the manufacturer's specifications.

#### *c) Type Certification*

- After successful prototype testing, the turbine undergoes the official type certification process. This involves additional testing to verify performance, reliability, and safety.
- The turbine is subject to regulatory inspections and audits by the certification body to confirm compliance with national and international standards.

#### *d) Post-Certification Testing*

- Even after receiving type certification, turbines may undergo **post-certification testing** to ensure they continue to meet performance expectations over time.
- Regular inspections and performance audits may be required to maintain certification.

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## 5. Ongoing Testing and Quality Assurance

Even after a wind turbine is certified and operational, continuous monitoring and testing are crucial to ensure long-term reliability and compliance. These activities include:

- **Operational Performance Monitoring:** Monitoring systems track turbine performance in real-time to ensure that they operate within the certified parameters.
  - **End-of-Life Testing:** Some components, like blades and gearboxes, may require additional testing towards the end of their life cycle to assess whether repairs or replacements are needed.
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## 6. Conclusion

The testing and certification process for wind energy systems ensures that wind turbines are designed, manufactured, and operated to meet high safety, performance, and environmental standards. It is a comprehensive process that involves prototype testing, type certification, component testing, and compliance with international and national regulations. Certification provides assurance to stakeholders—including manufacturers, investors, operators, and communities—that the turbines are safe, reliable, and efficient, ensuring that the wind energy industry can continue to grow and contribute to the global renewable energy transition.